

## **TEST REPORT**

## METI Ordinance of Technical Requirements (H25.07.01) Appendix Information 9 : Lithium ion secondary batteries (Cell part—test only as client's request)

Report Number:	24CST040096P
Tested by (name):	Frank Cheng
Compiled by (name):	Jack Wang
Approved by (name)	Jim Li
Date of issue	May. 27, 2024
Total number of pages:	29 pages
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Address	No. 116 Chengyang Road, Chengyang Street, Xiangcheng District, Suzhou City, Jiangsu Province
Testing Laboratory:	Shenzhen CST Testing Co., Ltd
Address:	Room 308, 335, Block A, Huafeng Internet Creative Park, No. 107 Gonghe Industrial Road, Xixiang Street, Baoan District, Shenzhen, China. 518101
Test specification:	
Standard:	METI Ordinance of Technical Requirements (H25.07.01) Appendix 9: Lithium ion secondary batteries (Cell part—test only as client's request)
Test procedure:	test Report
Non-standard test method:	N/A
Test Report Form No	
Test Report Form(s) originator:	Jim Li
Master TRF	Dated 2019-09
Test item description	Rechargeable Lithium-ion Polymer battery
Brand Name:	N/A
	YANCHENG YANJU DIANZITechnology Co., Ltd.
Manufacturer	398 Fudongnan Road, Binhai County, Yancheng City, JiangsuProvince
Model/Type reference	(East Gate) 602525
Ratings	Battery: 3.7V. 300mAh. 1.11Wh
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#### List of Attachments (including a total number of pages in each attachment):

Attachment No. 1: 1 pages of photos.

Summary of testing:				
Tests performed (name of test and test clause):	Testing location:			
The submitted samples were tested and found to	Shenzhen CST Testing Co., Ltd			
comply with the requirements of:	Room 308, 335, Block A, Huafeng Internet Creative			
METI Ordinance of Technical Requirements	Park, No. 107 Gonghe Industrial Road, Xixiang Street,			
(H25.07.01) Appendix 9: Lithium ion secondary	Baoan District, Shenzhen, China. 518101			
batteries (Cell part—test only as client's request)				

#### General disclaimer:

The test results presented in this report relate only to the object tested.

This report shall not be reproduced, except in full, without the written approval of the Issuing DL Testing Laboratory.

The authenticity of this Test Report and its contents can be verified by contacting the DL, responsible for this Test Report.

#### Copy of marking plate:

Rechargeable Lithium-ion Polymer battery Model: 602525 Battery: 3.7V, 300mAh



YANCHENG YANJU DIANZITechnology Co., Ltd. 398 Fudongnan Road, Binhai County, Yancheng City, JiangsuProvince (East Gate)

Made in China

- The above markings are the minimum requirements required by the safety standard. For the final production samples, the additional markings which do not give rise to misunderstanding may be added.



Test item particulars:	
Classification of installation and use:	Use in portable appliance
Supply Connection:	Direct current supply
Recommend charging method declared by the	CC/CV
manufacturer	
Discharge current (0,2 It A)	150mA for cell
Specified final voltage:	3.0V for cell
Upper limit charging voltage per cell:	4.2V
Maximum charging current:	300mA for cell
Charging temperature upper limit	45°C
Charging temperature lower limit	O°C
Polymer cell electrolyte type:	$\Box$ gel polymer $\Box$ solid polymer $\boxtimes$ N/A
Possible test case verdicts:	
- test case does not apply to the test object:	N/A
- test object does meet the requirement:	P (Pass)
- test object does not meet the requirement:	F (Fail)
Testing:	
General remarks:	
"(See Enclosure #)" refers to additional information appe	ended to the report.
"(See appended table)" refers to a table appended to the	report.
Throughout this report a 🗌 comma / 🖂 point is u	sed as the decimal separator.
Name and address of factory (ies):	YANCHENG YANJU DIANZITechnology Co., Ltd. 398 Fudongnan Road, Binhai County, Yancheng City, JiangsuProvince (East Gate)



### General product information:

The battery has overcharge, over-discharge, over current and short-circuits proof circuit. The main features of the battery are shown as below (clause 7.1.1):

Model	Nominal capacity	Input	Lowest test	Highest test
			temperatur	temperature
602525	300mAh	1	0°C	45°C

#### The main features of the cell in the battery are shown as below (clause 7.1.1):

Model	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Final Voltage
602525	300mAh	3.7V	150mA	150mA	300mA	300mA	4.2V	3.0V

#### The main features of the cell in the battery are shown as below (clause 7.1.2):

Model	Upper limit charge	Tapor off current	Lower charge	Upper charge
	voltage	raper-on current	temperature	temperature
602525	4.2V	10mA	0°C	45°C
		-		

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Clause	Requirement + Test	Result - Remark	Verdict

1	General safety considerations		
	The safety of secondary cells and batteries requires		Р
	the consideration of two sets of applied conditions:		
	a) intended use;		Р
	b) reasonably foreseeable misuse		Р
	It is expected that cells or batteries subjected to		Р
	misuse may fail to function following such experience.		
	They shall not however present significant hazards. It		Р
	may also be expected that cells and batteries		
	subjected to intended use shall not only be safe but		
	shall continue to be functional in all		
	respects.		
1-1	Insulation and wiring		Р
	The insulation resistance shall be not less than 5		Р
	MΩ at 500 V d.c.		
	Internal wiring and its insulation shall be sufficient		Р
	to withstand the maximum anticipated current,		
	voltage and temperature requirements. And adequate		
	clearances and creepage distances.		
1-2	Inner pressure reduction mechanism		Р
	Battery cases and cells shall be designed with a gas		Р
	release mechanism, or shall be designed to reduce		
	excessive internal pressure when the equipment		
	reaches a value or rate set so as to		
	protect against explosion or fire.		
	If support material is used to fix cells within the		N/A
	battery case, the type of support material and method		
	of fixing cells shall not inhibit pressure relief, and the		
	battery shall not induce		
	overheating during normal use of the battery.		
1-3	Temperature current management		Р
	The design of batteries shall be such that		Р
	abnormal temperature-rise conditions are		
	prevented.		
	Means is provided to limit current to safe levels		Р
	during charge and discharge.		
1-4	I erminal contacts		P
	I erminals shall have clear polarity marking on the	Consider in end system	Р
	external surface of the battery.		
	The terminal contacts shall ensure that they can		Р
	carry the maximum anticipated current.		

METI Ordinance of Technical Requirements (H25.07.01) Appendix 9			
Clause	Requirement + Test	Result - Remark	Verdict

		1	
	External terminal contact surfaces shall be formed		P
	from conductive materials with good		
	mechanical strength and corrosion resistance.		
	Terminal contacts shall be arranged so as to		Р
	minimize the risk of short circuits.		
1-5	Assembly of cells into batteries	See below	Р
	Cells shall have closely matched capacities		Р
	Be of the same chemistry and be from the same		Р
	manufacturer.		
	Connected cells shall incorporate separate circuitry to		Р
	prevent the cell reversal caused by		
	uneven discharges.		
2	Intended Use		
	In the tests mentioned below, the number and test		Р
	ambient temperature of cells or batteries to be tested		
	shall be as per Annex Table 1-1.		
	Provided that these tests can be handled by using an		
	equivalent or severer test method. Moreover, if the		
	battery structure has been partially modified and the		
	test results before the change can be used instead, no		
	further tests are required on that particular part.		
2-1	Continuous low-rate charging		Р
	a) Requirement		Р
	A continuous low-rate charge shall not cause fire		Р
	or explosion.		
	b) Test		Р
	Fully charged cells are subjected for 28 days to a		Р
	charge as specified by the manufacturer.		
	c) Acceptance criteria		Р
	Nickel systems: no fire, no explosion.		N/A
	Lithium systems: no fire, no explosion, no		Р
	leakage.		
2-2	Vibration		Р
	a) Requirements		Р
	Vibration encountered during transportation shall		Р
	not cause leakage, fire or explosion.		
	b) Test		Р
L	1		I

	METI Ordinance of Technical Requirements (H25.07.01) Appendix 9				
Clause	Requirement + Test	Result - Remark	Verdict		
[		1	1		
	Fully charged cells or batteries are vibration-		P		
	tested under the following test conditions and the				
	sequence in Table 2. A simple harmonic motion is				
	applied to the cells or batteries with an amplitude of				
	0,76 mm, and a total maximum excursion of 1,52 mm.				
	The frequency is varied at the rate of 1 Hz/min				
	between the limits of 10 Hz and 55 Hz. The entire				
	range of frequencies (10 Hz to 55 Hz) and return (55				
	Hz to 10 Hz), is traversed in 90 min $\pm$ 5 min for each				
	mounting position (direction of vibration). The vibration				
	is applied in each of three mutually perpendicular				
	directions, in the sequence specified below.				
	Step 1: Verify that the measured voltage is		P		
	typical of the charged product being tested.				
	Steps 2-4: Apply the vibration as specified in		Р		
	Table 2.				
	Step 5: Rest cell for 1 h, then make a visual		Р		
	inspection.				
	c) Acceptance criteria		Р		
	No fire, no explosion, no leakage.		Р		
2-3	Moulded case stress at high ambient		Р		
	temperature				
	a) Requirement		Р		
	Internal components of batteries shall not be		P		
	exposed during use at high temperature.				
	b) Test		Р		
	Fully charged batteries are exposed to a moderately		P		
	high temperature to evaluate case integrity. The				
	battery is placed in an air circulating oven at a				
	temperature of 70 $^\circ C \pm$ 2 $^\circ C$ . The batteries remain in the				
	oven for 7 h, after which they are removed and				
	allowed to return to room				
	temperature.				
	c) Acceptance criteria		Р		
	No physical distortion of the battery case		Р		
	resulting in exposure of internal components.				
2-4	Temperature cycling		Р		
	a) Requirement		Р		
	Repeated exposure to high and low temperatures		Р		
	shall not cause fire or explosion.				
	b) Test according to the following procedure and		Р		
	the profile shown in figure 1.				
			1		

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Clause	Requirement + Test	Result - Remark	Verdict	

	Fully abarged cells or betteries are subjected to	
	temperature eveling ( $20^{\circ}$ $\pm 75^{\circ}$ ) in forced	Г
	draught chambers, according to the following	
	procedure	
	Stop 1: Place the cells or batteries in an ambient	D
	tomporature of 75 $^{\circ}C+2$ $^{\circ}C$ for 4 b	Г
	Stop 2: Change the ambient temperature to $20^{\circ}$ + 5	D
	Step 2. Change the ambient temperature to $20 \text{ C} \pm 5$	Г
	tomporature for a minimum of 2 h	
	Stop 2: Change the ambient temperature to $20^{\circ}$ C+ 2	D
	Step 5. Change the ambient temperature to $-20$ C $\pm 2$	Г
	temporaturo for 4 h	
	Step 4: Change the ambient temperature to $20^{\circ}$ C L 5	
	Step 4: Change the ambient temperature to $20 \text{ C} \pm 5$	Р
	Cwithin 30 min and maintain at this	
	temperature for a minimum of 2 h.	
	Step 5: Repeat steps 1 to 4 for a further four cycles.	P
	Step 6: After the fifth cycle, store the cells or	Р
	batteries for seven days prior to examination.	
	c) Acceptance criteria	Р
		_
	No fire, no explosion, no leakage.	Р
3	No fire, no explosion, no leakage. Reasonably foreseeable misuse	P 
3	No fire, no explosion, no leakage. Reasonably foreseeable misuse In tests specified below, the number and test ambient	P — P
3	No fire, no explosion, no leakage. Reasonably foreseeable misuse In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be	P — P
3	No fire, no explosion, no leakage. Reasonably foreseeable misuse In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can	P — P
3	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test	P — P
3	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been	P — P
3	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the	P — P
3	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are	P  P
3	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are required on that particular part	P — P
<b>3</b> 3-1	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are required on that particular part External short circuit	P — P P
<b>3</b> 3-1	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are required on that particular part External short circuit Shall conform to a)and b) below.	P — P P P
<b>3</b> 3-1	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are required on that particular part External short circuit Shall conform to a)and b) below. a)The charged cell shall be left at an ambient	P — P P P
<b>3</b> 3-1	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are required on that particular part External short circuit Shall conform to a)and b) below. a)The charged cell shall be left at an ambient Temeperature of 55 ±5°C.With the positive and	P — P P P
<b>3</b> 3-1	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are required on that particular part External short circuit Shall conform to a)and b) below. a)The charged cell shall be left at an ambient Temeperature of 55 ±5°C.With the positive and negative terminals short-circuited via connection to a	P — P P
<b>3</b> 3-1	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are required on that particular part External short circuit Shall conform to a)and b) below. a)The charged cell shall be left at an ambient Temeperature of 55 $\pm$ 5°C.With the positive and negative terminals short-circuited via connection to a total external resisitance of 80 $\pm$ 20mΩ,the battery	P — P P
3 3-1	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are required on that particular part External short circuit Shall conform to a)and b) below. a)The charged cell shall be left at an ambient Temeperature of 55 $\pm$ 5°C.With the positive and negative terminals short-circuited via connection to a total external resisitance of 80 $\pm$ 20m $\Omega$ ,the battery shall be left for 24 hours or until the difference	P — P P
3 3-1	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are required on that particular part External short circuit Shall conform to a)and b) below. a)The charged cell shall be left at an ambient Temeperature of 55 $\pm$ 5°C.With the positive and negative terminals short-circuited via connection to a total external resisitance of 80 $\pm$ 20mΩ,the battery shall be left for 24 hours or until the difference between the surface temperature of the charged cell	P — P P
3 3-1	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are required on that particular part External short circuit Shall conform to a)and b) below. a)The charged cell shall be left at an ambient Temeperature of 55 $\pm$ 5°C.With the positive and negative terminals short-circuited via connection to a total external resisitance of 80 $\pm$ 20m $\Omega$ ,the battery shall be left for 24 hours or until the difference between the surface temperature of the charged cell and ambient temperature becomes not more the 20%	P — P P
3 3-1	No fire, no explosion, no leakage. <b>Reasonably foreseeable misuse</b> In tests specified below, the number and test ambient temperature of cells or batteries to be tested shall be as per Annex Table 1-1. Provided that these tests can be conducted by using an equivalent or severer test method. Moreover, if the battery structure has been partially modified and the test results before the change can be used instead, no further tests are required on that particular part External short circuit Shall conform to a)and b) below. a)The charged cell shall be left at an ambient Temeperature of 55 $\pm$ 5°C.With the positive and negative terminals short-circuited via connection to a total external resisitance of 80 $\pm$ 20m $\Omega$ ,the battery shall be left for 24 hours or until the difference between the surface temperature of the charged cell and ambient temperature becomes not more the 20% of the maximum difference(whichever is the	P — P P

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Clause	Requirement + Test	Result - Remark	Verdict
		1	
	b)The charged battery shall be left at an ambient		P
	temperature of $20\pm5$ C. With the positive and		
	negative terminals short-circuited via connection to a		
	total external resisitance of $80 \pm 20m\Omega$ , the battery		
	shall be left for 24 hours or until the difference		
	between temperature of the battery container and the		
	ambient temperature becomes not more the 20% of		
	the maximum difference(whichever is the sooner : if		
	the battery incorporates a protective device of		
	bettery shall not fire or explode		
3-2			P
	a) Requirements		
	Dropping a cell or battery (for example, from a		
	bench top) shall not cause fire or explosion.		
	D) lest		
	Each fully charged cell or battery is dropped three		P
	times from a neight of 1.0 m onto a concrete		
			D
			P
3-3	Machanical chock (croch bozard)		
			P
	a) Requirements		
	Snocks encountered during nandling or transportation		P
	shall not cause life, explosion of leakage.		
	D) Test		
	testing mechine by means of a rigid mount which will		
	support all mounting surfaces of the cell or bettery		
	The cell or battery is subjected to a total of three		
	shocks of equal magnitude. The shocks are applied in		
	each of three mutually perpendicular directions. At		
	least one of them		
	shall be perpendicular to a flat face.		
	For each shock the cell or battery is accelerated in		Р
	such a manner that during the initial 3 milliseconds the		
	minimum average acceleration is 75 gn. The peak		
	acceleration shall be between 125 gn and 175 gn.		
	Cells or batteries are tested in		
	an ambient temperature of 20°C± 5°C.		
	c) Acceptance criteria		Р
	No fire, no explosion, no leakage.		Р

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Clause	Requirement + Test	Result - Remark	Verdict	

0.4		<b>_</b>				
3-4	I hermal abuse	P				
	The chaged cell at 20± 5°C shall be placed in a gravity	Р				
	or circulating air-convention oven.The oven					
	temperature shall then be increased to 130±2°C at a					
	rate of 5±2°C /min.,left for 10 minutes,and then the					
	battery shall not fire or					
	explode.					
3-5	Crushing of cells	Р				
	The charged cells shall not fire or explode when	Р				
	tested under the following test conditions:					
	a)A charged cells shall be placed between	Р				
	Two flat surfaces and a force of 13±1 kN shall be					
	applied by a curshing apparatus.					
	b)The force shall be released when any of the	Р				
	following occurs:(1)the maximum force is applied,(2)					
	an abrupt voltage drop of one-third of the original					
	voltage has been obtained, or					
	(3) there is 10% deformation of the battery height.					
	Force shall be applied to charged cells so that the	Р				
	longitudinal axis of the cells becomes parallel with the	•				
	flat surface of the crushing apparatus For charged					
	cells that are prismatic (hereafter called "the prismatic					
	cells"),a similar test shall be performed by rotating a					
	cell 90°around its longitudinal axis and it shall be					
	ensured that force is applied to both the wide and					
	narrow sides of the prismatic cells. At that time ,one					
	sample shall receive force in a single direction					
3-6	Low pressure	Р				
	a) Requirements	Р				
	Low pressure (for example, during transportation in an	Р				
	aircraft cargo hold) shall not cause fire or					
	explosion.					
	b) Test	Р				
	Fach fully charged cell is placed in a vacuum	Р				
	chamber in an ambient temperature of $20^{\circ}$ C+ 5°C	•				
	Once the chamber has been sealed, its					
	internal pressure is gradually reduced to a pressure					
	equal to or less than 11.6 kPa (this simulates an					
	altitude of 15 240 m) held at that value for 6 h					
3-7		<b></b>				
<u> </u>		Р				

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Clause	Requirement + Test	Result - Remark	Verdict	
			1	
	The cell discharged under the conditions		Р	
	specified in Annex Table 1-2 (including cells equipped			
	with a protective device for use in equipment or			
	batteries; hereafter called "the discharged cells") shall			
	be provided. Then by using a power supply of not less			
	than 10V, the battery shall be energized until it			
	reaches 250% of the rated capacity or the test voltage			
	with the designed charging current, and the battery			
	shall not fire or explode.			
3-8	Forced discharge		Р	
	a) Requirements		Р	
	A cell in a multicell application shall withstand		Р	
	polarity reversal without causing fire or explosion.			
	b) Test		Р	
	A discharged cell is subjected to a reverse		Р	
	charge at 1 It A for 90 min.			
	c) Acceptance criteria		Р	
	No fire, no explosion.		Р	
3-9	Cell protection against a high charging rate		Р	
	(lithium systems only)			
	a) Requirements		Р	
	A cell shall not cause fire or explosion if a charger		Р	
	malfunctions or if excess current flows in a			
	parallel battery pack.			
	b) Test		Р	
	The cell is discharged as described in IEC 61960, then		Р	
	charged at three times the charging current			
	recommended by the manufacturer, until the cell is			
	fully charged or an internal safety device cuts off the			
	charge current before the cell is fully			
	charged.			
	c) Acceptance criteria		P	
	No fire, no explosion.		Р	
3-10	Forced internal short circuit of cells		Р	

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Clause	Requirement + Test	Result - Remark	Verdict	
	Step 1: At an ambient temperature of 20 ± 5°C and the		Р	
	dew point of -25°C or below, the sample charged cell			
	shall be dismantled and the winding core shall be			
	removed from the charged cell enclosure. Then a			
	small L-shaped piece of metallic nickel (0.2-mm high			
	by 0.1-mm wide, with each side 1-mm long) shall be			
	inserted between the positive active material and			
	negative active material as laid out in Table 2. If			
	uncoated current collector of positive electrode is			
	faced an active material coated negative electrode,			
	said position shall be tested as well. Provided that, if			
	inserting a small piece of metallic nickel as laid out in			
	Table 2 makes the test difficult, then it is permissible to			
	use a pressing jig as shown in Table 2, laid out so that			
	pressure can be applied with the winding core in			
	contact with the center of the inserted part of the small			
	piece of metallic nickel.			
	Step 2: After inserting the small piece, the winding		Р	
	core shall be reassembled to its original form, and			
	sealed into a bag without permeability of electrolyte			
	vapors. The time period between dismantling of the			
	charged cell and closing of the bag shall be within 30			
	minutes.			
	Step 3: The closed bag containing the winding core		Р	
	shall be stored for $45 \pm 15$ minutes at each the highest			
	test temperature and the lowest test temperature			
	specified in Annex Table 1-2.			
	Thenthe winding core shall be taken out from the bag.			
	Step 4: Immediately after taking out the winding core		Р	
	from the bag, a pressing jig as shown in Table 2 shall			
	touch on the winding core, where said small piece of			
	metallic nickel is inserted, and the pressing jig shall be			
	lowered at a rate of 0.1mm/second at the highest and			
	the lowest test temperatures specified in Annex Table			
	1-2.			
	Step 5: The lowering of the pressing jig shall be		P	
	stopped when a voltage drop of over 50 mV is			
	obtained or the pressure reaches 800 N (whichever			
	occurs earlier). Provided that, for prismatic cells, the			
	lowering of the pressing jig shall be stopped when the			
	pressure reaches 400N.			

Clause	Poguiroment + Test	Popult Pomork	Vardiat
Clause		Result - Remark	Verdict
	Step 6: The test shall be conducted from steps 1 to 5		P
	until five samples prove to have undergone a voltage		
	drop. When internal short circuit is not detected in said		
	five pieces at the specified maximum pressure the		
	number of the test cells shall be increased up to		
	pieces		
	Results: no fire		P
3-11	Function of overcharge protection of batteries		P
<u> </u>	When tested at an ambient temperature of 20		P
	+ 5°C by using any method specified below the cell		
	block in the battery shall not exceed the upper limited		
	charging voltage specified in Annex		
	Table 1-2.		
	a)For batteries made of a one cell block the voltage		P
	applied to the cell block during charging		
	shall be measured.		
	b)For batteries consisting of series of two pieces or		N/A
	more of cell blocks, it shall be charged while measuring		
	the voltage of each cell block and at the same		
	time,one cell block shall forcibly be discharged and the		
	voltages of the other cell		
	blocks shall gradually be measured.		
	c)For batteries consisting of series of connection of		N/A
	two pieces or more of cell blocks,a voltage exceeding		
	the upper limited charging voltage specified in Annex		
	Tabe 1-2 shall be applied to the cell block while		
	measuring the voltage of each cell block.When the		
	charging stops,the voltage		
	shall be measured.		
3-12	Free fall of appliance		Р
	The charged batteries shall not undergo short-		P
	circuiting when tested under the conditions specified		
	below.At an ambient temperature of 20± 5°C,		
	according to the appliance specified in the left field of		
	table 3, the charged battery shall be dropped once onto		
	a concrete flloor or iron plate in a direction		
	Consisidered to most likely affect the battery in a		
	negative manner Otherwise,an equivalent load shall		
	be applied to said battery.However,this does not apply		
	to portable appliance including battery weighing more		
	than 7 kg or desktop appliance(excluding for appliance		
	that may be carried around)weighing more than 5		
	kg including battery.		

METI Ordinance of Technical Requirements (H25.07.01) Appendix 9				
Clause	Requirement + Test	Result - Remark	Verdict	

4	Labeling			
	Labeling shall be provided as specified in Annex Table	See marking	Р	
	2.			
	Remarks			
	ItA shall be expressed in the following formula [see			
	IEC 61434 (1996)]: ItA = MPC-RTL3000Ah/1 h.			
	Supporting documents complying with the procedure			
	specified in JIS C 8714 (2007), Supplement B shall be			
	If an upper limited charging voltage having a value			
	otner than listed in Table 2 is newly used, one shall			
	store supporting documents regarding voltage			
	Changes complying with the procedure specified in JIS			
	the upper limited charging voltage			
	When a highest or a lowest test temperature having a			
	value other than listed in Table 2 is newly used			
	supporting documents regarding temperature changes			
	shall be stored complying with said procedure and			
	said value can be stored as the highest or lowest test			
	temperature according to JIS C 8714 (2007),			
	Supplement B, "Procedure of the decision of new			
	charging condition and the adoption of new model."			
	Supplementary rules		Р	
	[Date of enforcement]		Р	
	Article 1 This ministerial ordinance will come into		P	
	effect on the date of enforcement (November 20,		•	
	2008) of the Law for Revising Part of the Electrical			
	Appliance and Material Safety Law			
	(Law No. 116 of 2007).			
	[Transitory measures]		Р	
	Article 2 Regulations (11) and (12) of Attached		Р	
	Table 9-3 of the Ministerial Ordinance for Determining			
	Technical Standards for Electrical Appliances revised			
	according to said ministerial ordinance will not be			
	applied for three years after the date this ministerial			
	ordinance came into			
	effect.			

	METI Ordinance of Technical Requirements (H25.07.01) Appendix 9				
Clause	Requirement + Test	Result - Remark	Verdict		
	For three years after the date of enforcement of		Р		
	this ministerial ordinance, Annex Tables 1-1 and 1-2 of				
	Attached Table 9 of the Ministerial Ordinance for				
	Determining Technical Standards for Electrical				
	Appliances revised according to said ministerial				
	ordinance may be applied under the test conditions				
	specified in Attached Tables 1 and 2 in the				
	Supplementary Rules. Provided that, this shall not				
	apply to (1), (4), or (5) of Attached Table 9-3 regarding				
	Lithium Ion Secondary Cells and Batteries for Portable				
	Electronic Applications and Others.				

METI Ordinance of Technical Requirements (H25.07.01) Appendix 9				
Clause	Requirement + Test	Result - Remark	Verdict	

2-1 to 2-5	TABLE: Critical components information						Р
Object / par	t No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mar con	rk(s) of Iformity <sup>1)</sup>
Cell		NV	602525	3.7V, 300mAh	Interpretation	Tes	t with
					for METI	app	liance
					Ordinance of		
					Technical		
					Requirements		
PCB		SHENZHEN	YH-2	V-0, 130°C	UL 94	UL	E487319
		YINGHAIXINGYE			UL 796		
		ELECTRONIC CO					
		LTD					

METI Ordinance of Technical Requirements (H25.07.01) Appendix 9					
Clause	Requirement + Test	Result - Remark	Verdict		

2-1	TABLE:	TABLE: Continuous Low Rate Charge Test					
Sample no.		Recommended charging voltage Vc (Vdc)	Recommended charging current Irec (A)	OCV before test (Vdc)	Results		
Cell #1		4.2	0.15	4.19	Р		
Cell #2		4.2	0.15	4.18	Р		
Cell #3		4.2	0.15	4.18	Р		
Cell #4		4.2	0.15	4.19	Р		
Cell #5		4.2	0.15	4.18	Р		
Supplement	ary inform	iation:	·	·			

No fire or explosion

No leakage

Note(s): Test time is 28 days.

2-2	ТАВ	LE: Conditions fo	r vibration test			Р
Sample no.		OCV before test (Vdc)	OCV after test (Vdc)	Vibration time (minute)	Visual examination r	esult
For cells:						
Cell #6		4.18	4.18	90*3	No fire, no explosion,	no
Cell #7		4.18	4.17	90*3	leakage	
Cell #8		4.19	4.18	90*3		
Cell #9		4.19	4.18	90*3	-	
Cell #10		4.19	4.18	90*3	-	
For batteries	:		I	1	1	
Battery #1		4.19	4.18	90*3	No fire, no explosion,	no
Battery #2		4.18	4.17	90*3	leakage	
Battery #3		4.19	4.18	90*3		
Battery #4		4.18	4.17	90*3		
Battery #5		4.16	4.16	90*3		
Note(s):			I		1	
The vibration is applied in each of three mutually perpendicular directions.						
Rest cell or batteries for 1 h, then make a visual inspection.						

	METI Ordinance of Technical Requirements (	H25.07.01) Appendix 9	
Clause	Requirement + Test	Result - Remark	Verdict

2-3	TAE	ABLE: Moulded case stress at high ambient temperature				
Sample No.		OCV at Start of Test, Vdc	Temperature(°C)	Result		
Battery- 30		4.18	70 ± 2°C	No physical distortion of the battery case resulting in exposure of internal componen		
Battery- 31		4.18	70 ± 2°C			
Battery- 32		4.19	70 ± 2°C			
Note(s): Test time is 7 hours.						

2-4	ТАВ	BLE: Temperature cycli	ng			
Sample No.		OCV at Start of Test, Vdc	Temperature(°C)	Result		
Cells:						
Cell- 11		4.19	(–20°C, +75°C)	No fire, no explosion, no leakage.		
Cell- 12 Cell- 13 Cell- 14		4.18	(–20°C, +75°C)			
		4.18	(–20°C, +75°C)			
		4.19	(–20°C, +75°C)			
Cell- 15		4.19	(–20°C, +75°C)			
Batteries						
Battery- 06		4.18	(–20°C, +75°C)	No fire, no explosion, no leakage.		
Battery- 07		4.18	(–20°C, +75°C)			
Battery- 08		4.19	(–20°C, +75°C)			
Battery- 09		4.18	(–20°C, +75°C)			
Battery- 10		4.19	(–20°C, +75°C)			
Note(s):						

METI Ordinance of Technical Requirements (H25.07.01) Appendix 9					
Clause	Requirement + Test	Result - Remark	Verdict		

3-1	TAB	3LE: External short-circuit (cell)				Р	
Sample no.		Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature (°C)	Resul	ts
Samples charg	ged at	t charging temperatu	ire upper limit (45°	C)			
Cell #16		55.0	4.19	82.8	102.2	Р	
Cell #17		55.0	4.18	83.5	101.9	Р	
Cell #18		55.0	4.19	88.6	103.4	Р	
Cell #19		55.0	4.18	87.7	106.5	Р	
Cell #20	ell #20 55.0		4.19	85.4	104.1	Р	
Samples charg	ged at	charging temperatu	ire lower limit (-5°C	;)			
Cell #21		55.2	4.16	83.4	103.5	Р	
Cell #22		55.2	4.16	86.2	104.2	Р	
Cell #23		55.2	4.16	89.2	102.5	Р	
Cell #24		55.2	4.15	92.7	108.3	Р	
Cell #25 55.2		4.16	94.2	106.3	Р		
Supplementary information:							
- No fire or explosion							

METI Ordinance of Technical Requirements (H25.07.01) Appendix 9					
Clause	Requirement + Test	Result - Remark	Verdict		

3-2	TABLE: External	short-circuit (b	attery)				Р
Sample no.	Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature (°C)	Component single fault condition	Resi	ılts
Samples chai	ged at charging te	emperature uppe	r limit (45°C)				
Battery #11	23.7	4.19	87.4	25.5		Р	
Battery #12	23.7	4.19	88.2	25.4		Р	
Battery #13	23.7	4.18	87.4	25.8		Р	
Battery #14	23.7	4.19	88.7	25.3		Р	
Battery #15	23.7	4.18	85.1	25.6		Р	
Samples chai	rged at charging te	emperature lower	limit (-5°C)				
Battery #16	23.6	4.16	87.1	25.3		Р	
Battery #17	23.6	4.15	88.1	25.5		Р	
Battery #18	23.6	4.16	91.5	25.3		Р	
Battery #19	23.6	4.16	90.2	25.4		Р	
Battery #20	23.6	4.16	87.6	25.5		Р	
Supplementa	ry information:			•			

- No fire or explosion

3-2	TABLE:	LE: Free fall				
Sample No.		OCV at start of test, Vdc	Drop height (m)	Result		
Cells						
Cell#26		4.18	1.0	No fire, no explosion.		
Cell#27		4.18	1.0	No fire, no e	xplosion.	
Cell#28		4.19	1.0	No fire, no explosion		
Batteries						
Battery#21		4.18	1.0	No fire, no e	xplosion.	
Battery#22		4.18	1.0	No fire, no e	xplosion.	
Battery#23		4.18	1.0	No fire, no explosion.		
Note (s): Each sample dropped for 3 times.						

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Clause	Requirement + Test	Result - Remark	Verdict		

3-3 TABLE: N		Mechanical shock (crash hazard)			
Sample No.		OCV at start of test, Vdc	Result		
Cells					
Cell#29		4.18	No fire, no explosion, no leakage.		
Cell#30		4.18			
Cell#31		4.18	_		
Cell#32		4.18			
Cell#33		4.18			
Batteries					
Battery#24		4.18	No fire, no explosion, no leakage.		
Battery#25		4.19			
Battery#26		4.18			
Battery#27		4.19			
Battery#28		4.18			
Note (s):					

METI Ordinance of Technical Requirements (H25.07.01) Appendix 9					
Clause	Requirement + Test	Result - Remark	Verdict		

3-4	TABLE: T	hermal abuse				Р
Sample No.		OCV at start of test, Vdc	Ambient temperature, (°C)	Temperature raised at a rate(°C /min)	Result	
Samples cha	arged at cha	arging temperature of	-5°C			
Cell#34		4.16	130±2	5±2	No fire, no e	xplosion
Cell#35		4.16	130±2	5±2	No fire, no e	xplosion
Cell#36		4.15	130±2	5±2	No fire, no explosion	
Cell#37		4.16	130±2	5±2	No fire, no explosion	
Cell#38		4.15	130±2	5±2	No fire, no explosion	
Samples cha	arged at cha	arging temperature of	45°C			
Cell#39		4.18	130±2	5±2	No fire, no explosion	
Cell#40		4.19	130±2	5±2	No fire, no explosion	
Cell#41		4.19	130±2	5±2	No fire, no explosion	
Cell#42		4.18	130±2	5±2	No fire, no explosion	
Cell#43		4.19	130±2	5±2	No fire, no explosion	

METI Ordinance of Technical Requirements (H25.07.01) Appendix 9					
Clause	Requirement + Test	Result - Remark	Verdict		

3-5 TABLE	TABLE: Crush (cells)   P					
Sample no.	OCV before test (Vdc)	Width of cell before crush, (mm)	Width of cell after crush, (mm)	Results	5	
Samples charged at	charging temperature upp	per limit (45°C)				
A prismatic cell was	crushed with its longitudin	al axis parallel to the flat	t surfaces of the crushin	g appara	tus	
Cell #44	4.19	18.25		Р		
Cell #45	4.19	18.22		Р		
Cell #46	4.18	18.21		Р		
Cell #47	4.18	18.22		Р		
Cell #48	4.18	18.20		Р		
A second set of prisr set.	natic cells was tested, rota	ated 90 degrees around	their longitudinal axis co	mpared	to the first	
Cell #49	4.18	65.32		Р		
Cell #50	4.19	65.33		Р		
Cell #51	4.18	65.32		Р		
Cell #52	4.18	65.30		Р		
Cell #53	4.19	65.30		Р		
Samples charged at	charging temperature low	er limit (-5°C)				
A prismatic cell was	crushed with its longitudin	al axis parallel to the flat	t surfaces of the crushin	g appara	tus	
Cell #54	4.16	18.29		Р		
Cell #55	4.16	18.22	P			
Cell #56	4.16	18.24		Р		
Cell #57	4.15	18.27		Р		
Cell #58	4.15	18.29		Р		
A second set of prismatic cells was tested, rotated 90 degrees around their longitudinal axis compared to the first set.						
Cell #59	4.15	65.31	P			
Cell #60	4.16	65.32		P		
Cell #61	4.16	65.31		Р		
Cell #62	4.16	65.32		Р		
Cell #63	4.16	65.34		Р		

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Clause	Requirement + Test	Result - Remark	Verdict		

#### Supplementary information: - No fire or explosion

3-6	TABLE:	E: Low pressure			Р
Sample No	•	OCV at start of test, Vdc	Pressure	Result	
Cell #64		4.18	≤11.6KPa	No fire, no explosion, no leakage.	
Cell #65		4.19	≤11.6KPa	No fire, no explosion, no leakage.	
Cell #66		4.19	≤11.6KPa	No fire, no explosion, no leakage.	

Note (s): Test time is 6 hours.

3-7	ТА	BLE:OVERCHAR	GE				Р
Sample No.	•	OCV at start of test, Vdc	Maximum Charging Voltage, Vdc	Maximum charging current (A)	Total time of charging (h)	Re	sult
Test ambient	t ten	nperature: -5°C					
Cell #67		4.16	4.2	0.3	2.5	No	o fire, no
Cell #68		4.16	4.2	0.3	2.5	ex	plosion.
Cell #69		4.15	4.2	0.3	2.5	1	
Cell #70		4.15	4.2	0.3	2.5		
Cell #71		4.16	4.2	0.3	2.5	1	
Test ambient	t ten	nperature: 45°C		•			
Cell #72		4.18	4.2	0.3	2.5	No	o fire, no
Cell #73		4.18	4.2	0.3	2.5	ex	plosion.
Cell #74		4.19	4.2	0.3	2.5	1	
Cell #75		4.18	4.2	0.3	2.5		
Cell #76		4.19	4.2	0.3	2.5	1	
Note (s):	Note (s):						

METI Ordinance of Technical Requirements (H25.07.01) Appendix 9						
Clause	Requirement + Test	Result - Remark	Verdict			

3-8	TAI	ABLE: Forced discharge					Р
Sample No.		Before reverse charge, Vdc	OCV after Test, Vdc	Reverse Charge current 1 It A	Total time of charging (h)	Re	sult
Test ambient	tem	perature: -5°C					
Cell #77		4.16	4.2	0.3	1.5	No	fire, no
Cell #78		4.16	4.2	0.3	1.5	exp	olosion.
Cell #79		4.16	4.2	0.3	1.5		
Cell #80		4.15	4.2	0.3	1.5		
Cell #81		4.16	4.2	0.3	1.5		
Test ambient	tem	perature: 45°C					
Cell #82		4.18	4.2	0.3	1.5	No	fire, no
Cell #83		4.18	4.2	0.3	1.5	exp	olosion.
Cell #84		4.18	4.2	0.3	1.5		
Cell #85		4.19	4.2	0.3	1.5		
Cell #86		4.18	4.2	0.3	1.5		
Note (s):	Note (s):						

METI Ordinance of Technical Requirements (H25.07.01) Appendix 9					
Clause	Requirement + Test	Result - Remark	Verdict		

3-9	TABLE: Cell protection against a high charging rate (lithium systems only)       P				
Sample No.		OCV at start of Test, Vdc	Charged current (A)	Maximum charging voltage, Vdc	Result
Test ambient	tem	perature: -5°C			
Cell #87		3.33	0.3	4.19	No fire, no explosion.
Cell #88		3.33	0.3	4.18	No fire, no explosion.
Cell #89		3.33	0.3	4.18	No fire, no explosion.
Cell #90		3.32	0.3	4.19	No fire, no explosion.
Cell #91		3.32	0.3	4.18	No fire, no explosion.
Test ambient	tem	perature: 45°C			
Cell #92		3.33	0.3	4.18	No fire, no explosion.
Cell #93		3.32	0.3	1.19	No fire, no explosion.
Cell #94		3.32	0.3	4.18	No fire, no explosion.
Cell #95		3.33	0.3	4.19	No fire, no explosion.
Cell #96		3.32	0.3	4.19	No fire, no explosion.
Note (s):					

METI Ordinance of Technical Requirements (H25.07.01) Appendix 9						
Clause	Requirement + Test	Result - Remark	Verdict			

3-10	TAE	BLE: Forced internal short circuit of cells					Р	
Sample No.		Chamber ambient, (°C)	OCV at start of Test, Vdc	Particle location	Maximum applied pressure, (N)	Re	esult	
Test ambien	t ten	nperature: -5°C						
Cell #97		-5	4.15	1	800	No	No fire, no	
Cell #98		-5	4.16	1	800	ex	explosion.	
Cell #99		-5	4.16	1	800			
Cell #100		-5	4.16	1	800	]		
Cell #101		-5	4.15	1	800			
Test ambien	t ten	nperature: 45°C						
Cell #102		45	4.18	1	800	No	o fire, no	
Cell #103		45	4.19	1	800	explosion.		
Cell #104		45	4.17	1	800			
Cell #105		45	4.19	1	800			
Cell #106		45	4.17	1	800			
Note (s):								

	METI Ordinance of Technical Requirements (H25.07.01) Appendix 9						
Clause	Requirement + Test	Result - Remark	Verdict				

3-11	TABLE: Function of overcharge protection of batteries					Р
Sample No.		OCV at start of test, Vdc	Maximum Cell Voltage, Vdc	Charging Current, (A)	Result	
Battery#29		3.33	4.2	0.3	Maximum Voltage be	Cell elow 4.2V
Note (s): The overcharge protection function was OK.						

(S) g ÷ ŀ

3-12	TABLE: Free fall of appliances				Р	
Sample No.		OCV at start of test, Vdc	OCV at after of test, Vdc	Drop height (m)	Result	
Battery#21		4.19	4.19	1.0	No external short	
Battery#22		4.19	4.18	1.0	circuit inside of the	
Battery#23		4.18	4.18	1.0	short circuit in cells.	
Note (s):						
1. Each sample dropped for 3 times						

# Attachment No. 1:



#### -ດ ω ~ 0.5mm

#### **\*\*\*\*\*\* END OF REPORT \*\*\*\*\***